



Kinetic Breakthroughs in Hard Carbon Sodium and Lithium Storage and Their Application to Advanced Saltwater Flow and Ferro Fluid Sodium Ion Electrodes

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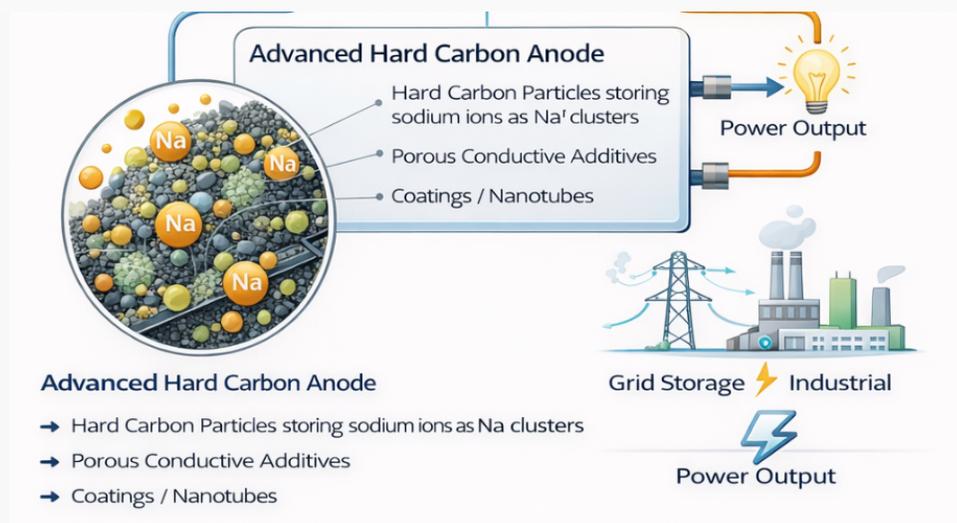
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An in depth technical analysis of recent hard carbon sodiation and lithiation kinetics research and its implications for improving saltwater flow battery electrodes and ferro fluid based sodium ion storage systems.

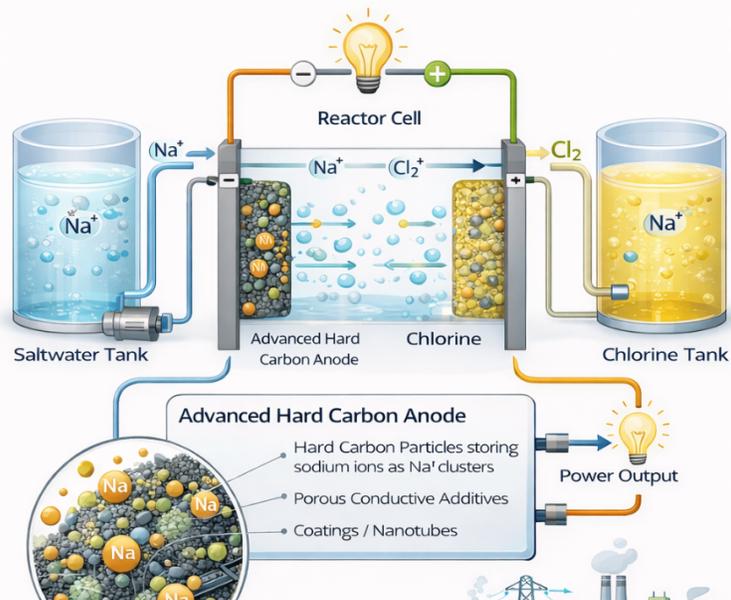


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Saltwater Flow Battery with Advanced Hard Carbon Electrodes





Advanced Hard Carbon Anode

- Hard Carbon Particles storing sodium ions as Na clusters
- Porous Conductive Additives
- Coatings / Nanotubes



Grid Storage ⚡ Industrial



Power Output

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Hard Carbon Sodium Storage Breakthrough and Impact on Saltwater Flow and Ferro Fluid Battery Platforms



Core Scientific Breakthroughs

- Sodium insertion is intrinsically faster than lithium
- Sodium diffusion up to $\sim 10^{-10}$ cm²/s
- Lower activation energy than lithium
- Storage mechanisms include surface adsorption/intercalation and micropore filling forming pseudo-metallic sodium clusters



Direct Advantages for Saltwater Flow Batteries

- Enables high power density sodium storage
- Particles engineered for high plateau capacity at higher current density
- Conductive additive networks enable faster charge transfer
- System optimization through particle size and pore architecture



Ferro Fluid Sodium Electrode Opportunity

- Mobile sodium storing particles in conductive fluid
- Magnetic alignment for dynamic conductive pathways
- Continuous flow improves ion supply at particle surfaces
- Slurry particles reduce fixed electrode limitations



Expected Performance

- Higher charge rate and power density than conventional sodium-ion
- Improved cold temperature performance
- Lower cost and scalable grid and industrial storage



Commercial Impact

- Strengthens economics of sodium-based grid storage
- Enables high power hybrid buffering applications
- Technical pathway to slurry and ferro-fluid batteries
- Low-cost alternative to lithium-ion at scale

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Breakthrough Findings from the Hard Carbon Kinetics Study

Recent work using the diluted electrode method reveals that sodium insertion into hard carbon can exceed lithium in kinetic performance, with diffusion coefficients approaching 10 to the minus 10 square centimeters per second and lower activation energy. These findings provide a direct pathway to redesigning saltwater flow battery electrodes and enabling next generation ferro fluid sodium ion storage architectures.

Hard carbon remains the leading anode candidate for sodium ion batteries and is increasingly relevant to hybrid aqueous and semi aqueous saltwater systems. The recent publication titled Revealing the kinetic limits of sodiation and lithiation at hard carbon using the diluted electrode method provides quantitative insight into the intrinsic reaction rates of sodium and lithium insertion in hard carbon, decoupled from composite electrode transport artifacts . This study is particularly important for flow battery developers because it isolates particle level kinetics from electrolyte depletion and porous electrode limitations. The conclusions materially affect how we should design electrodes in saltwater flow batteries, especially when considering ferro fluid style dispersed or slurry electrodes for sodium ion storage.

Breakthrough Findings from the Hard Carbon Kinetics Study

1. Sodium insertion is intrinsically faster than lithium in hard carbon

Using the diluted electrode method, the authors demonstrate that sodium insertion into hard carbon exhibits apparent diffusion coefficients on the order of 10 to the minus 10 to 10 to the minus 11 square centimeters per second, whereas lithium insertion ranges down to 10 to the minus 12 square centimeters per second .

At slow rates involving both adsorption intercalation and pore filling, sodium diffusion was approximately one order of magnitude faster than lithium. This overturns the conventional assumption that lithium is always kinetically superior.

2. Activation energy advantage for sodium

The reported activation energies were approximately 55 kilojoules per mole for sodiation and 65 kilojoules per mole for lithiation .

INVESTOR TECHNICAL SUMMARY

Hard Carbon Sodium Storage Breakthrough and Impact on Saltwater Flow and Ferro Fluid Battery Platforms

CORE SCIENTIFIC BREAKTHROUGH

- Sodium insertion into hard carbon is intrinsically faster than lithium in key operating regimes
- Sodium diffusion coefficients up to approximately 10^{-10} cm² per second
- Activation energy lower for sodium than lithium
- Two storage mechanisms confirmed
 - Surface adsorption and intercalation
 - Micropore filling forming pseudo metallic sodium clusters
- Performance limits are dominated by particle level diffusion and interface charge transfer rather than bulk electrolyte transport

WHY THIS MATTERS FOR GRID SCALE STORAGE

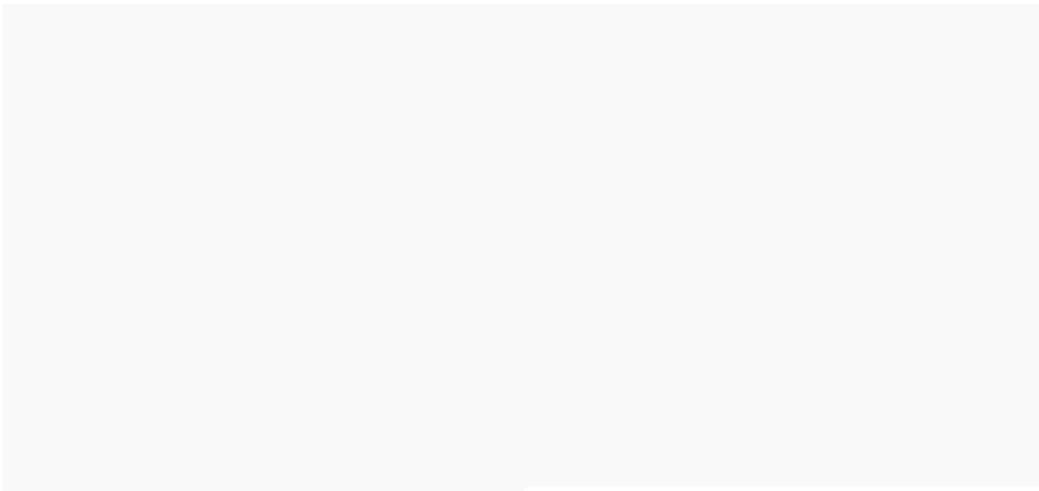
- Faster sodium kinetics enable higher charge and discharge rates
- Lower activation energy improves performance at lower temperatures
- Hard carbon can deliver lithium comparable energy density with lower cost materials
- Kinetic limits now clearly defined enabling targeted engineering optimization

DIRECT ADVANTAGES FOR SALTWATER FLOW BATTERIES

- Enables high power density sodium storage using inexpensive carbon materials
- Flow systems can eliminate electrolyte depletion limitations identified in traditional batteries
- Particle engineering can unlock full plateau capacity at higher current density
- Conductive additive networks dramatically improve charge transfer rates
- System level optimization possible through particle size, pore structure, and flow dynamics

ENGINEERING DESIGN TARGETS FOR NEXT GENERATION ELECTRODES

- Hard carbon particle size preferably below 5 microns



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